



N°	CODE	DESCRIPTION	SERIAL NUMBER START OF SERIES
-	3.015405	"Blister" components connection assembly	
-	3.013494	G20 gas conversion kit	
-	3.013121	Control panel - complete	
-	3.013298	Sealed chamber cover assembly	
-	3.013495	LPG gas conversion kit	
-	3.013125	Set of 3-way spares	
-	3.014899	Control panel - complete	2238341
-	3.015429	Control panel - complete	2350305
1	1.014054	Knob, main switch	
2	1.010365	LED lens	
3	1.6947	17.17x1.78 O-ring, nitrile, 70 sh	
4	1.015582	Water- temperature gauge	
5	1.013751	Hole plug for control panel	
6	1.2337	3.9x25 self-tapping screw, crosshead	
7	1.1378	Twin press-stud, 11x16x3.5	
8	1.013466	Grommet for control panel	
9	1.014621	Bezel, control panel	
10	1.012874	"Immergas" nameplate, plastic	
11	1.018912	Ignition card with integrated control	
12	1.013408	Back cover, control panel	
13	1.4072	Clip with clamp screw hole	
14	1.4139	3.9x13 self-tapping screw, crosshead	
15	1.011968	Plug, access hole	
16	1.7967	3.5x19 self-tapping screw, crosshead	
17	1.7908	Steab cable clamp, black	
18	1.013340	Trimmer adjustment knob	
19	1.2265	3.2x9.5 self-tapping screw, "Rapid fix"	
20	1.013219	4.2x6.5 self-tapping screw, crosshead, cone point	
21	1.4557	4.2x9.5 self-tapping screw, crosshead, with shoulder	
22	2.011196	Rx bracket, mini-frame	
22	2.011195	Lx bracket, mini-frame	
23	2.010989	Bracket for control panel	
26	3.013257	Casing framework assembly	
27	1.015046	M6x20 screw, countersunk head	
28	1.013436	Gasket, pocket flange	
29	1.2405	Lx ignitor	
30	1.2408	Rx ignitor	
31	1.010645	Ignitor sensor	
32	1.0152	3.9x9.5 self-tapping screw, crosshead	
33	3.013365	Cover, sealed chamber	
36	1.017984	Ceramic fibre panel, side	
37	1.017684	Fan	
39	2.011198	Front cover, flue outlet	
41	1.014373	Hose union for tubes in silicone	
42	1.2363	4x8 silicone tube	
43	1.2363	4x8 silicone tube	
44	1.2363	4x8 silicone tube	
45	2.011601	Angle bracket, pressure switch	
46	1.8396	Pressure switch	
47	1.010500	Spring pipe clamp for silicone pipe	
49	3.A0184	Set of 1/4" seals	
50	1.015073	Fitting, pressure takeoff pipe	
51	1.011749	M8x0.5 nut, pressure takeoff	
52	2.011064	Deflector inside flue outlet	
53	2.011408	Front wall, combustion chamber	
54	1.017602	Ceramic fibre panel, front	
55	1.015709	86-fin exchanger	
55	1.015791	86-fin exchanger	2238341
56	1.017623	Burner, 12 ramps	
59	1.2363	4x8 silicone tube	
62	1.013186	M3.5x16 screw	
62	1.010265	M3x25 screw for gas valve connector	2350305
63	1.013164	Gas valve connector	
63	3.010173	Gas valve connector	2350305
64	nfs	Protective cap	
64	1.016497	Gas valve cap	2350305
66	1.014365	Gas valve, SIT 845 with connections	
66	1.015803	Gas valve, VK4105	2350305

68	1.1176	M5x8 screw, crosshead	
69	3.012705	Inspection hole glass assembly with seal	
70	1.1260	3/4" F shallow brass nut	
72	3.A0120	Set of 3/4" seals	
73	1.013431	D.18 pipe, gas valve - manifold	
73	1.020437	D.18 pipe, gas valve - manifold	2350305
74	1.016246	M4x8 self-forming screw, crosshead	
75	1.1656	3.5x6.4 self-tapping screw, crosshead, nickel-plated	
75	1.015498	M3.5x4 screw, crosshead	2238341
76	1.012256	115°C clicson thermostat	
76	1.018792	105°C clicson thermostat	2238341
77	1.016399	LPG 12 ramps gas manifold	
77	1.016314	G20 12 ramps gas manifold	
77	1.019431	G20 12 ramps gas manifold	2152428
77	1.019516	LPG 12 ramps gas manifold	2181507
78	nfs	LPG gas nozzle, d.0.77	
78	nfs	G20 gas nozzle, d.1.30	
79	1.0144	Washer, gas nozzle	
80	1.015019	D.18 pipe, exchanger - 3-way valve	
80	1.013429	D.18 pipe, exchanger - 3-way valve	2238341
81	1.011141	17.86x2.62 O-ring, silicone, 70 sh	
82	1.010371	Clip, exchanger pipes	
83	1.013428	D.18 pipe, pump - exchanger	
84	2.010663	Side wall, sealed chamber	
85	1.6600	Grommet, silicone, d.16	
86	1.6572	Grommet, silicone, d.14.5	
87	1.5780	Grommet, silicone, d.2	
88	1.4066	3.5x9.5 self-tapping screw	
89	1.8403	Mesh filter, stainless	
90	1.017601	Ceramic fibre panel, rear	
91	1.1142	3.2x16 self-tapping screw, "Rapid Fix"	
92	1.013154	Adhesive foam strip, d.15x3	
93	2.010738	Plate, air distribution	
94	2.011874	Mounting wall, combustion chamber	
95	1.4910	1" F nut, flanged end pipe, d.25	
96	1.010844	Clip, pipe probe	
97	1.5899	Package of pair of plugs d.10x50	
98	1.012247	Seal, flue outlet diaphragm	
99	1.015527	D.14 pipe, hot outlet	
100	1.0278	Seal, 28x21x2 in flexoid	
101	1.1269	1-2" F shallow brass nut	
102	1.013427	D.18 pipe, 3-way valve - system flow	
103	1.017563	Automatic vent valve	
104	3.A1124	Set of 3/8" seals	
105	1.013420	D.8 pipe, expansion tank	
106	3.A1343	Set of 1" seals	
107	3.013147	Return manifold assembly	
108	1.4275	Drain outlet with hose union	
109	3.012844	Flue outlet, diaphragm complete	
110	1.011126	3-bar safety valve with O-ring	
111	1.013471	Filler valve extension	
112	1.017596	Plastic grid, bottom	
113	2.010055	Cover, d.80 hole	
114	1.010334	Seal, d.80 hole	
115	1.2275	4.2x9.5 self-tapping screw, crosshead, flat point	
116	1.016372	Pocket flange	
117	2.010352	Flue gas diaphragm, d.41,5	
118	1.011935	Seal, twin lip, d.60	
119	1.6922	10.77x2.62 O-ring, nitrile, 70 sh	
120	1.010430	Plug for pocket flange	
121	1.011057	Screw, pressure test point	
122	1.2363	4x8 silicone tube	
123	1.5759	Grommet, silicone, d.7	
124	1.6406	Grommet, silicone, d.5	
125	3.013299	Frame assembly	
126	2.011197	Side wall small, sealed chamber	
127	1.013450	6-litre expansion tank	
130	1.4246	M4 lock washer	
131	1.0110	4.2x13 self-tapping screw, crosshead, flat point	
132	nfs	O-ring for stem	

133	nfs	Sleeve for stem	
134	nfs	O-ring for poppet	
135	nfs	Snap ring for stem	
136	nfs	Nut for sleeve	
137	1.1342	Seal, 34x27x2 in flexoid	
138	1.2170	M4x8 screw, crosshead	
140	1.011888	8-litre flow limiter	
141	1.014640	15x2.62 O-ring, epdm	
142	nfs	Diaphragm assembly	
143	nfs	Screw	
144	nfs	Valve stem	
145	nfs	Nut	
146	nfs	Cover, 3-way	
147	nfs	Diaphragm contrast spring	
148	1.012711	Seal, self-centring	
149	nfs	Snap ring	
150	nfs	Guide, contrast spring	
151	nfs	Poppet contrast spring	
152	1.013890	Circulating pump 43-15	
153	nfs	Poppet, system side	
154	nfs	Washer for sleeve	
155	nfs	Poppet, hot water side	
156	nfs	Stem	
157	1.6729	Epdm probe cap	
158	1.015970	NTC fast immersion probe	
159	nfs	Grub screw	
160	nfs	Housing, 3-way valve	
161	3.A1363	Set of 1/2" seals	
162	1.013430	13-plate exchanger	
163	1.2169	M4x10 grub screw, cone point	
169	1.019081	Microswitch	
170	nfs	Micro push-rod	
171	nfs	Microswitch mount	
172	1.013422	D.18 pipe, system supply	
173	1.1356	3/4" F nut, flanged end pipe, d.18	
174	1.0375	D.18-3/4" M Vabco fitting - complete	
175	1.017577	D.14 pipe, hot outlet connection	
176	2.0381	1/2" F nut, flanged end pipe, d.14	
177	3.012806	3-way valve assembly	
178	1.0377	D.14-1/2" M Vabco fitting - complete	
179	1.018094	G1-2 twin-cone gas cock D.18	
179	1.017572	Gas cock 90°	2102363
180	1.013423	D.18 pipe, gas connection	
181	1.013426	D.14 pipe, cold inlet (conn.)	
182	1.019835	Cold water inlet valve	
183	1.017228	Fitting, condensation tray	
184	2.011817	Lx fin air deflector	
185	1.015640	Fitting for cold inlet	
186	2.012163	Rx fin air deflector	
187	3.013212	Set of ignition electrode leads	
188	2.011539	L - bracket for cover	
189	2.011598	Bracket, expansion tank	
190	1.017559	D.18 pipe, gas connection	2102363
191	1.8745	1/8" M plug	2238341